

A Study of Physico-Chemical Changes in Stored Wheat Grain and Its Effectiveness on Nutritional Value

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Abstract - Food systems that feed the world must be changed in manners that will guarantee that fair nutrient supplies are accessible ceaselessly to all individuals in sufficient, reasonable sums. Wheat classes and varieties are affected by herbal, physical and chemical characteristics. Wheats are extensively grouped into durum, hard and soft wheats. Distinctive class of wheat is utilized for various final results. The contrasts between wheat of these classes are commonly founded on mechanical application arranged, instead of the distinctions inside classes because of assortment, or with in varieties because of ecological conditions. A number of the classes likewise share regular characteristics and utilizations Proper storage conditions are imperative to keep away from harm to grains from bugs and moisture or other unfriendly storage conditions. Moisture and temperature are two principle factors that impact the quality of grains during storage in various containers. This paper surveys about the most significant wheat grain components and their dietary benefit and it's influenced after storage. The chances of losses with different advances to improve the diet quality of wheat are additionally talked.

KEYWORD: *Physico-Chemical, Stored, Wheat Grain, Effectiveness, Nutritional Value*

I. INTRODUCTION

The nutritional value of wheat is extremely important as it assumes an important position among the couple of crop species being widely developed as staple food sources. The significance of wheat is chiefly because of the way that its seed can be ground into flour, semolina, and so forth., which structure the fundamental elements of bread and other pastry shop products, just as pastas, and along these lines it shows the principle wellspring of nutrients to the a large portion of the total populace.

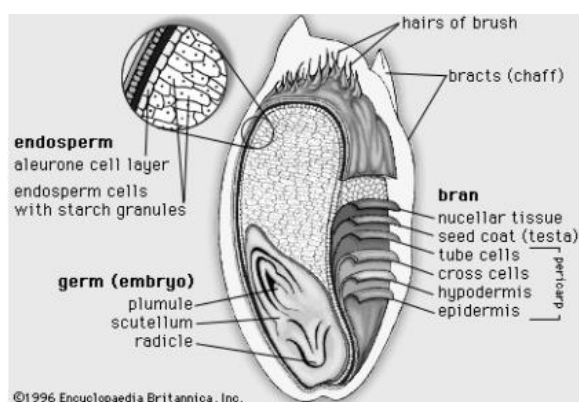
Available research has exhibited that micronutrient-enrichment traits are accessible inside the genome of wheat (just as other food crops) that could take into account considerable increments in the degrees of minerals, nutrients and different nutrients and health-advancing factors without adversely affecting crop yield. Importantly, micronutrient bioavailability issues must be tended to when utilizing a plantbreeding way to deal with kill micronutrient hunger. Upgrading substances (for example ascorbic acid, S-containing amino acids, and so forth) that advance micronutrient bioavailability or diminishing antinutrient substances (for example phytate, polyphenolics, and so forth) that repress micronutrient bioavailability, are the two choices that could be sought after in reproducing programs (Welch 2002; Welch and Graham 2004; Welch 2005).

Wheat (*Triticumaestivum* L.)

Wheat (*Triticumaestivum* L.) has been the principle and fundamental food harvest of numerous human civic establishments on the world. It is the second staple food in India after rice. It is developed for double use wheat and straw in India, Pakistan, Burma and Thailand. In India, the principle wheat delivering states are Uttar Pradesh, Punjab, Haryana, Rajasthan and Madhya Pradesh.

Anatomy of Wheat

Wheat grains are commonly oval molded, various wheats have grains that range from practically spherical to long, thin and straightened shapes. The grain is generally somewhere in the range of 5 and 9mm long, weighs somewhere in the range of 35 and 50mg and has a wrinkle down one side where it was initially associated with the wheat flower.



Impact of Temperature and Humidity on Wheat

Temperature and humidity of condition increment quickly during stormy period of India, which begins around two months in the wake of harvesting of wheat. This period is great for creepy crawlies and microbial attack on put away food wares. During this period, biochemical changes happen in grains by the activity of enzymes, for example, lipases, proteases and amylases on lipids, proteins and starches individually, therefore breaking down the end utilize quality of wheat. A significant diminishing in moisture content, amylase activity, pH and increment in titerable acidity was seen during storage of wheat at 45°C. In any case, no significant biochemical changes happened during storage at 10°C.

The purpose of this review is to determine the effect of abiotic variables (moisture content, temperature and storage time) on the biotic variables (wheat grain) which cause deterioration. And the other words we can say that the physico chemical changes in stored wheat grain and its effectiveness on nutritional value.

II. OBJECTIVES

- To explore the chemical composition of wheat grain as required for health perspective.
- To study the storage effect and factor affecting the storage of wheat grain quality
- To review on the storage effectiveness on nutritional value of wheat grain

III. CHEMICAL COMPOSITION OF WHEAT GRAIN

The chemical structure of wheat grain and of their anatomical parts are dictated by genetic and ecological factors and by the physical and chemical impacts following up on the grain during its storage and handling.

The primary quantitative component of wheat is starch. Aside from starch the grain and particularly the grain coat, the aleurone layer and the embryo, contain different carbohydrates, for example, cellulose, hemicelluloses (pentosans), and sugars. Pentosans in spite of the fact that their content is low (2-3%) are important attributable to their water engrossing limit for example multiple times their mass. In mix with different hemicelluloses they structure the essential structure of endosperm cell dividers. The accompanying tables give a review of various chemical components of entire wheat grain and its various portions.

Table 1 Composition of wheat grain and flour

Parameter	Grain (%)	Flour (%)
Moisture	9 - 18	13 - 15.5
Starch	60-68	65-70
Protein	8-17	8-15
Cellulose	2-2.5	Trace
Fat	1.5-2	0.8-1.5
Sugars	2-3	1.5-2
Mineral matters	1.5-2	3-6

Inappropriate grain storage rapidly loses its imperativeness and nutritional value because of the loss of significant supplements because of digestion or creepy crawly harm and the presentation of mycotoxins.

IV. FACTORS INFLUENCING THE QUALITY OF WHEAT DURING STORAGE

In developing countries, particularly in India, most of the cereals produced are stored at farm level, where quantitative and qualitative losses occur due to physical factors (temperature and humidity), biological (organic microorganisms, insects, rodents), birds

and mites, chemicals (decomposition of products and pesticides) and engineering factors (structural and mechanical aspects).

Wheat is subject to both biological and physical factors that deteriorate its quality during farm storage. Insects are among critical biological factors that cause quality deterioration of stored wheat. Insects such as the granary weevil *Sitophilus granarius* (L.), the lesser grain borer *Rhyzoperthadominica* (F.), rice weevil *Sitophilus oryzae* (L.), and maize weevil, *Sitophilus zeamais* Motschulsky commonly damage farm-stored wheat.

The impact of high moisture content (~20%) and low temperatures (3-10 ~ C) on disease of seed by *Penicillium* and the ensuing impact on germination, condition, evaluation and fatty acid value are pushed. The interrelationship among fungi and among fungi and temperature, moisture, storage time, fat acidity values and germination are demonstrated by correlation coefficient matrices.

V. STORAGE EFFECTS ON WHEAT QUALITY AND TYPES OF STORAGE

In numerous pieces of the world, protecting grain quality during storage is a difficult issue (Gras et al., 2000). Storage limit is the limit of the grain to keep up its nutritional value, its tangible characteristics and other physico-substance conditions (Pomeranz, 1974; Iconomou et al., 1998; Hruskova and Machova; 2002). The impossibility of the impact of storage times on grain quality can be identified with non-homogeneous examples, timeframe of realistic usability and storage conditions, natural conditions and analytical measures.

Effect of Composition on Grain Damage

Various examinations have uncovered that the composition of wheat is significant for surveying the harm that happens during conservation practices. In food items there are numerous natural synthetic compounds with antimicrobial properties, bug sprays and/or pesticides that counteract or quicken harm and disintegration. Waqas et al. (2003) demonstrated that bug harm has a positive correlation with the sugar substance of wheat.

Storage Impact on Nutritional Value

The amount and quality of endosperm proteins are the fundamental components in charge of the quality of the bread and the nutritional value of the grain. A few seed-safeguarding proteins in wheat are arranged by their dissolvability in various solvents, for example, water, saline arrangement, 70% fluid ethanol and weaken corrosive or soluble arrangements and are called individually egg whites, globulin, gliadins and glutenins. Other conservation factors, for example, moisture and fungal disease, likewise lead to changes in nutrient substance. Especially in beans, protein misfortune is significant if there should arise an occurrence of invasion, since up to 25% of the dry substance can be an unrefined protein. Mushroom development prompts a decrease in the nutritional and specialized quality of oat grains. Wheat protection conditions influence its quality because of the high level of mycotoxins. Wheat grains are additionally rich in pantothenic corrosive, riboflavin and a few minerals, sugars, and so on.

Types of Storage and its Impact

Wheat has demonstrated a lessening in quality during storage in polyethylene bags, as shown by the reduction in germination and the expansion in filtration of seed electrolytes

when mild with a high mugginess level of 15.5 and 17.5 percent Tempered wheat with a stickiness level of 13.5 percent demonstrated no weakening in quality.

Metal containers and jute bags with plastic coating were the best storage option. The metal container was better as far as its capacity to hold germination by 91 percent in a half year of storage, trailed by jute bags with 88 percent and bamboo tangle with 73.5 percent germination.

Indoor storage includes grain regulation in offices, for example, Kanaja, Kothi, Sanduka and earthen vessels. Kanaja is a bamboo grain safeguarding vessel. The base is commonly round and has a wide opening in the upper part secured by a blend of mud and cow waste or secured with rice straw or jute bags.

VI. PHYSICO CHEMICAL CHANGES ON STORED OF WHEAT NUTRITIONAL VALUE: REVIEW

Concentrates on flour yield during storage by various researchers gave no reliable results.

Chaudhry et al. (1987) found that flour yield of one assortment decreased in cotton bags and open tin storage yet increased in hermetically sealed tin while in other assortment it increased in each of the three containers. Ariyama and Khan (1990) discovered increment in processing extraction during 8 months of storage. Caddick and Shelton (1997) found that moisture content (13%) or storage time of a year had no impact on extraction pace of flours. Lukow et al. (1995) watched a mellow change in flour yield of US wheat during multi month storage at - 4 to 25°C temperature and 28-73% relative humidity while no adjustment in flour yield after storage at 12% moisture was seen by Muir et al. (1973). It is presumed that the grains when put away in cotton bags and earthen pots gave better flour yield when contrasted with different containers.

Gyori (1999) likewise found no consistent balance in results of falling number of wheat during storage for 10 months. Numerous different examinations by different researchers likewise indicated various results. Zolton and Zolton (2007) asserted that falling number of wheat didn't change during the storage for 4 months at 10 to 13°C in sacks. Hruskova et al. (2004) saw that the falling number increased over the storage time of 10 months in jute sacks at 2 to 20°C and 51 to 72% relative humidity. Also Lukow et al. (1995) found that falling number values increased significantly in cotton bags for 15 months storage at encompassing temperature (- 4°C to 25°C) and relative humidity (28-73%). It is hence unrealistic to reach at any resolution with respect to the appropriateness of storage containers dependent on falling number. Then again, falling number in every one of the circumstances, considered stayed in great go (250 to 350) with reference to baking quality (Buchanon, 1980).

Pixton et al. (1975) announced a sharp increment in free fatty acids in flour put away in the jute bags when contrasted with polyethylene impregnated jute bags. Natural conditions (temperature and humidity) may assume important job in lipase activity to create fat acidity or free fatty acids. High temperature and humidity increment lipase activity or fat acidity. Sound wheat has fat acidity around 20mg/100g. Wheat decay in storage shows high fat acidity values and in extraordinary cases may surpass 100mg/100g (Baker et al., 1959). It is inferred that grains put away in tin pots had most minimal value of fat acidity required for good baking procedure.

VII. CONCLUSION

Wheat is the most important grain crop of calm districts in India. It is individual from family Poaceae and most significant species are *Triticumaestivum* subsp. which comprises 90% of entire production and utilized primarily for bread. Remaining production is of *T. durum* and *T. compactum* utilized for production of pasta; cakes and cakes individually. Morphologically, wheat grain can be isolated into 3 sections for example wheat, endosperm and germ. Wheat is expelled during processing. Chemically, entire wheat grain comprises of starch (60-70%), protein (10-12%) and minerals (1.4-2.3%), pentosans (6.0-9.5%), cellulose (2.5-3.3%), sugars and fats. Pentosans in spite of the fact that their content is low (2-3% in endosperm) are important inferable from their water engrossing limit. Proteins of wheat are arranged into egg whites, globulin, prolamin and glutenin according to their solubility.

As concerned with the containers, earthen pots and cotton bags again appeared as best storage media for wheat grain. Jute and polypropylene bags again proved insufficient in controlling increase of moisture content. On conclusion, earthen pots and cotton bags are suitable storage media for controlling of moisture in wheat grains.

The impact of storage period on the quality of wheat grains as demonstrated that wheat and triticale could keep up their quality during first year of storage at 89-91% starting dry matter content, 16°C temperature and 90% relative humidity (RH). Crumbling, be that as it may, happened during the second year where decline in protein and wet gluten, being especially checked. In Pakistan the vast majority of the wheat grain is put away at homestead or household level. Examinations on storage conditions and their impact on physicochemical parameters can help the farmers and common people to control physical and nutritional quality losses of stored grains under different containers and bags. There is a need to explore the kind of storage containers prevailing at household level for retaining maximum quality of wheat grain for better processing and use.

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